

Unit Title:	Developing Skills In Using A Bench/Pedestal Drilling Machine	
Unit Level:	Level 1	
Unit Credit Value:	4	
GLH:	40	
LASER Unit Code:	WJC439	
Ofqual Unit Code:	H/506/0985	

This unit has 2 learning outcomes.

LEARNING OUTCOMES		ASSESSMENT CRITERIA	
The learner will:		The learner can:	
1.	Be able to prepare a work area for producing components using a bench/pedestal drilling machine.	1.1	Confirm with a supervisor safety precautions and what has to be done before drilling activities are carried out in a work area.
		1.2	Prepare a work area ready for drilling activities to be carried out.
		1.3	Check that machinery and tools are safe to use.
2.	2. Be able to safely carry out drilling activities using a bench/pedestal drilling machine.	2.1	Set up a bench/pedestal drilling machine.
		2.2	Use a bench/pedestal drilling machine to safely carry out drilling activities to a required specification.
		2.3	Check that drilled holes are the required standard.

## Assessment Guidance:

Current legal and regulatory frameworks and guidance as well as accepted good practice must be applied to the delivery of this unit.

## Additional Information:

NA