

**Unit Title:** Developing Skills In Using A Bench/Pedestal Drilling Machine  
**Unit Level:** Level 1  
**Unit Credit Value:** 4  
**GLH:** 40  
**LASER Unit Code:** WJC439  
**Ofqual Unit Code:** H/506/0985

This unit has 2 learning outcomes.

LEARNING OUTCOMES		ASSESSMENT CRITERIA	
The learner will:		The learner can:	
1.	Be able to prepare a work area for producing components using a bench/pedestal drilling machine.	1.1	Confirm with a supervisor safety precautions and what has to be done before drilling activities are carried out in a work area.
		1.2	Prepare a work area ready for drilling activities to be carried out.
		1.3	Check that machinery and tools are safe to use.
2.	Be able to safely carry out drilling activities using a bench/pedestal drilling machine.	2.1	Set up a bench/pedestal drilling machine.
		2.2	Use a bench/pedestal drilling machine to safely carry out drilling activities to a required specification.
		2.3	Check that drilled holes are the required standard.

**Assessment Guidance:**

NA

**Additional Information:**

NA